

# WHEN THE RUST SETTLES, CONVERT IT

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USS TEXAS

1918, GERMAN-HELD WATERS...

...1944, D-DAY, NORMANDY

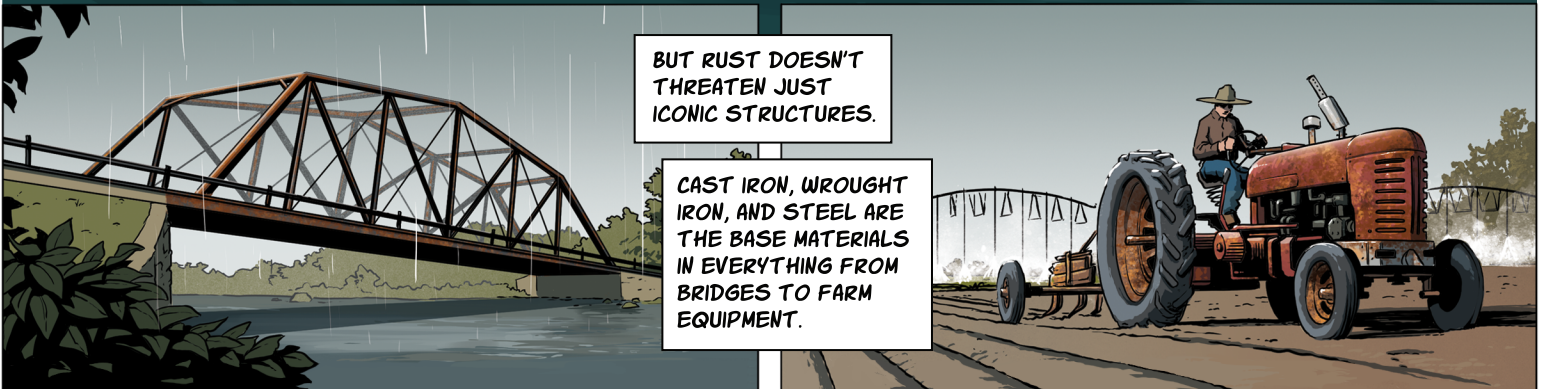
...1945, OKINAWA

...1945, IWO JIMA

TODAY, RUST IS THE USS TEXAS'S ONLY FOE.

BUT RUST DOESN'T THREATEN JUST ICONIC STRUCTURES.

CAST IRON, WROUGHT IRON, AND STEEL ARE THE BASE MATERIALS IN EVERYTHING FROM BRIDGES TO FARM EQUIPMENT.





EXPOSED IRON WILL CORRODE  
IN AS LITTLE AS SIX MONTHS.

PAINT SHIELDS METAL FROM SALTY  
AIR, OXYGEN, AND MOISTURE—THE  
MAIN ENEMIES OF METAL OBJECTS.

SALTY AIR

OXYGEN ( $O_2$ )

MOISTURE

PAINT

BUT OVER TIME, ALL PAINT CRACKS.  
IT'S IN THESE LITTLE CREVICES  
THAT WATER CREEPS IN.

THE INEVITABLE END  
RESULT IS RUST.

WHEN IRON (Fe) IS MADE, IRON ORE  
IS HEATED TO TAKE THE OXYGEN  
( $O_2$ ) OUT AND ADD OTHER ELEMENTS  
LIKE CARBON (C) AND NICKEL IN TO  
MAKE IT STRONGER. THAT MAKES  
IRON ALWAYS IN SEARCH OF ITS  
LOST OXYGEN.

THOUGH IT CAN'T BE PREVENTED, RUST  
ITSELF CAN BE TRANSFORMED IN A  
PROCESS CALLED RUST CONVERSION.

SANDBLASTING BREAKS AWAY BITS  
OF IRON AND CREATES AN UNEVEN  
SURFACE WITH EVEN MORE NOOKS  
FOR THE OXYGEN TO GRAB IRON.

RUST CONVERTERS, ON THE  
OTHER HAND, TURN THE RUST  
INTO SOMETHING ELSE.

DURING THE RUSTING  
PROCESS, THE ELECTRONS  
IN THE ADDED ELEMENTS GET  
SOAKED UP BY SEAWATER,  
RAIN, AND HUMIDITY.

OXYGEN IN AIR DONATES ITS  
ELECTRONS TO THE IRON.

IRON MOVES OUTWARD AND  
THE OXYGEN MOVES INWARD.

ALL THAT MOVING AROUND  
FORMS PITS AND THE  
SURFACE BECOMES FLAKY  
AND LOOSE.

PITS CAN DISINTEGRATE  
INTO HOLES THAT CREATE  
MORE PLACES FOR OXYGEN  
TO SNEAK IN.

THE BONDING IRON AND OXYGEN  
ABSORBS LIGHT ENERGY AND REFLECTS  
IT BACK. THIS GIVES THE NEWLY CREATED  
IRON OXIDE ( $Fe_2O_3$ ), COMMONLY CALLED  
RUST, ITS REDDISH COLOR.

THEY INTRODUCE TANNIC ACID,  
WHICH CATALYZES A REACTION  
WITH THE IRON OXIDE.

THE TANNIC ACID'S HYDROGEN  
(H) GRABS THE OXYGEN FROM  
THE RUST, MAKING WATER  
( $H_2O$ ), WHICH EVENTUALLY  
EVAPORATES.

WHEN THE HYDROGEN GOES  
AWAY, IT LEAVES BEHIND  
VERY LARGE MOLECULES  
CALLED TANNATES THAT  
WRAP AROUND THE IRON  
MOLECULES. THIS BOND  
FORMS AN IRON TANNATE.

THE OXYGEN CAN'T GRAB ANY MORE  
IRON BECAUSE THE TANNATES ARE  
ALREADY STUCK TO IT, ACTING AS  
A SHIELD.

RUST CONVERSION CREATES  
A STABLE SURFACE THAT CAN  
BE PAINTED, SAVING THE IRON  
FOR ANOTHER DAY.